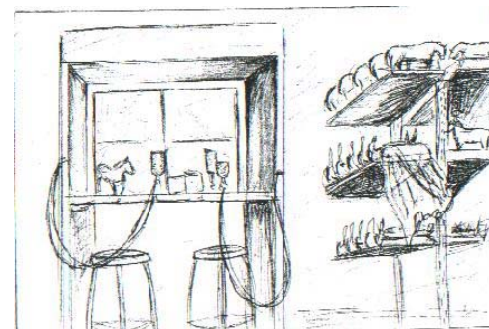


2004 Retired List

While it's hard for us to say goodbye to some of our favorite models, we need to make room in the barn for a new string of 2005 Breyer models! So catch these while you still can!

Item#	Mold#	Description	Item#	Mold#	Description	Item#	Mold#	Description
Traditional™ Series			Show Horses			Classics™ Series (cont.)		
1231	175	Savanna Dial— 2004 Limited Edition	479	479	National Show Horse-Pinto	6011	6011	Bull Riding Set
1233	200	Starman— 2004 Spring Collector's Edition	Western Performance			6013	477	Barrel Racing Set
1254	491	Smart Little Lena— 2004 Limited Edition	478	478	Hollywood Dun It	6014	466	Calf Roper Set
1260	200	Noddy— 2004 Fall Collector's Edition	1203	478	Dun Gotta Gun	Paddock Pals™ Series		
American Quarter Horses			Other Members of the Equus Family			1621	9015	Western Pleasure Horse & Rider Set-Dun Quarter Horse
1241	40	Diamonds Sparkle-AQHA Magnificent Mares Series	468	468	Damara Zebra Mare	1622	9005	Western Games Horse & Rider Set-Blue Roan Morgan
1242	497	Joe Bailey's King- AQHA Best Remuda Series	Tack and Accessories			1623	9010	Eventing Horse & Rider Set- Chestnut Overo Pinto
Appaloosa			2010		McClellan Calvary Saddle Set	1630	9030	English Show Horse & Rider Set-Black Saddlebred
1169	235	Appaloosa Foal-Leopard	2013		Hunter Roll Top Jump	1631	9015	Western Games Horse & Rider Set-Bay Tobiano Paint
1205	90	Arapaho- Riata Ranch Trick Riding Pony	2030		Decorative Flower Pots & Potted Brush	1632		Pinto Mare and Foal Gift Set
British Breeds			2471		Western Barrel Racer Saddle	Ponies™ Series		
1208	496	Heartland Equality	2482		Show Award Set	7009		Unicorn with Doll Gift Set w/ Accessories
Draft Breeds			Holiday Program			7011		Horse and Rider Set-Cowboy
1202	80	Clydesdale Stallion-Bay	1230	489	Easter Frolic Springtime Foal	7012		Horse and Rider Set-Cowgirl
1206	92	Blackhome Grandeur Lyn	4580		Easter Bucky	7015		Horse and Rider Set-Star Spangled Cowgirl
Fantasy Series			4584		Easter Springtime Tiny Ponies	7017		Horse and Foal Gift Set- Veterinarian w/ Accessories
3365	209	Mystical Pegasus	4577		Halloween Bucky	7018		Horse and Foal Gift Set-Horse Care w/Accessories
			10101		War Admiral Ornament	7019		Horse and Foal Gift Set-Show Set w/Accessories
			10114		Sir Barton Ornament			
			60140		Rising Star Water Globe			
			60142		Clayton's Pet PBR Bull Ornament			
			60141		Little Yellow Jacket PBR Bull Ornament			
			7003/04	19	Home for the Holidays Play Set			

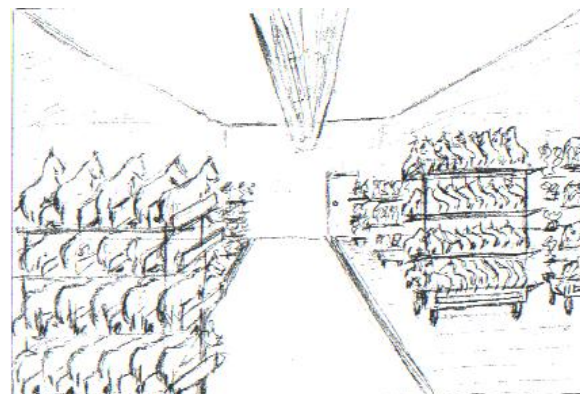


Once the body is sprayed, the horse is then passed to a series of operators who take turns painting the mane, tail, eyes, etc. Small air guns are used here as they produce a much finer stream of paint. After they are done being painted, the horses are then inserted and secured in their specially designed boxes.

Whilst wandering further around the factory there were racks of models waiting to be painted.

They paint models in stages. For example: If 20 Narandas (#1165 National Show Horse Model) needed to be painted, all 20 would have their base coat painted first, then they all would have their manes and tails painted and then they all would have their eyes painted.

Racks upon racks of Breyer Models waiting to be painted. Whilst I was there, the models waiting to be painted were: Sheza Good Sport, The Gypsy King, Naranda, Champion & Stardust the unicorn.

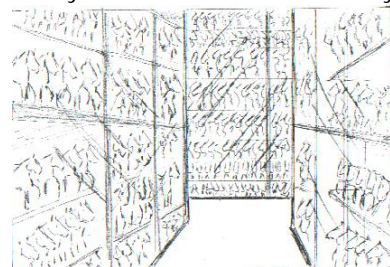


Next I visited the room, which every Breyer collector wants to be locked in! – the Breyer archive room. In this room is one of every single model every produced from 1950.

The room must have been about 20m wide and 40m long and everywhere were cases upon cases of models. Within these cases were models which I had only ever seen in books.

It was amazing to see all The SR models and the HUGE amounts of test Runs. There was about 20 different test runs for Huckleberry Bey! The Breyerfest Models, the Tour Models, The JAH Connoisseur models, I saw them all. I even had the chance to get a few out from the cases and have a look! ☺ It was just amazing to see, literally thousands of models in one area, it took my breath away!

If you cannot imagine it, just think of all the Models in this year's catalogue in one-place, times by about 100! That's how many models there were!



If you are wondering why there are no colour photos of the factory, only pictures drawn from my memory it was because there were no photos allowed!! I saw and talked about many other things at Breyer but I don't want to spoil the future Breyer Models for you! ;)